

# Work Order ID 50825

July 22, 2009 4:23:33 PM



Item ID: D2844-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Arm

Start Date: 7/27/09 Start Qty: 12.00



Cust Item ID:

Required Date: 7/31/09 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

*[Handwritten signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2844

Rev A

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Form per Dwg D2844 using brake and bending Jig DT 8238-B Debur

*M-L 09/08/06*

*(12x)*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*2> 08/08/07*

*(12) f*

120

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME:

*7:45am*

OVEN TEMPERATURE:

*09-08-10*

*(12) 24*

FINISH TIME:

*4:00pm*

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Page 2

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Sequence ID/  
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Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

M-h 09/08/10



140

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

=> S 09/08/10



Ø

150

Identify as per dwg & Stock Location: 365

0.00



Packaging

Memo

0.00

Packaging

9/8/11



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Run Start



Approvals:

Process Plan:

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Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

05-08-11  
MF 09-08-11

# Picklist Print

July 22, 2009 4:23:33 PM

Work Order ID: 50825

Parent Item: D2844-3RevA

Parent Item Name: Arm

Comments:



Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	358.5862	22.2947			



304 RD Tube .500 x .035W

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	358.5862105	
108250	2.23	
110113	-5.4465	
111097	30.1344368	
111704	31.6682737	
112187 ✓	300	

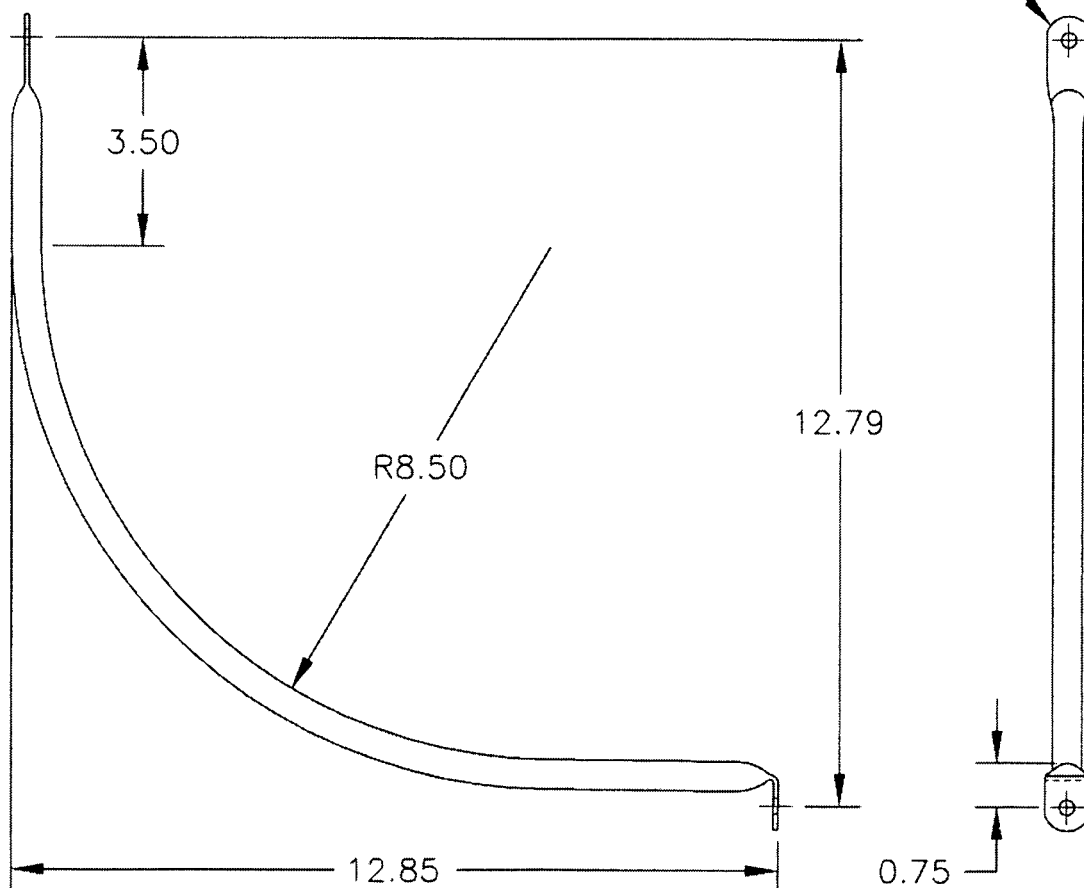
M112187  
M-h 09/08/06



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>PAH</i>	APPROVED <i>KE</i>	DRAWING NO. D2844	REV. A SHEET 1 OF 2
DATE 98.10.14	TITLE ARM		SCALE 1:3
A	98.10.14	NEW ISSUE	

RELEASED  
98.10.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-1

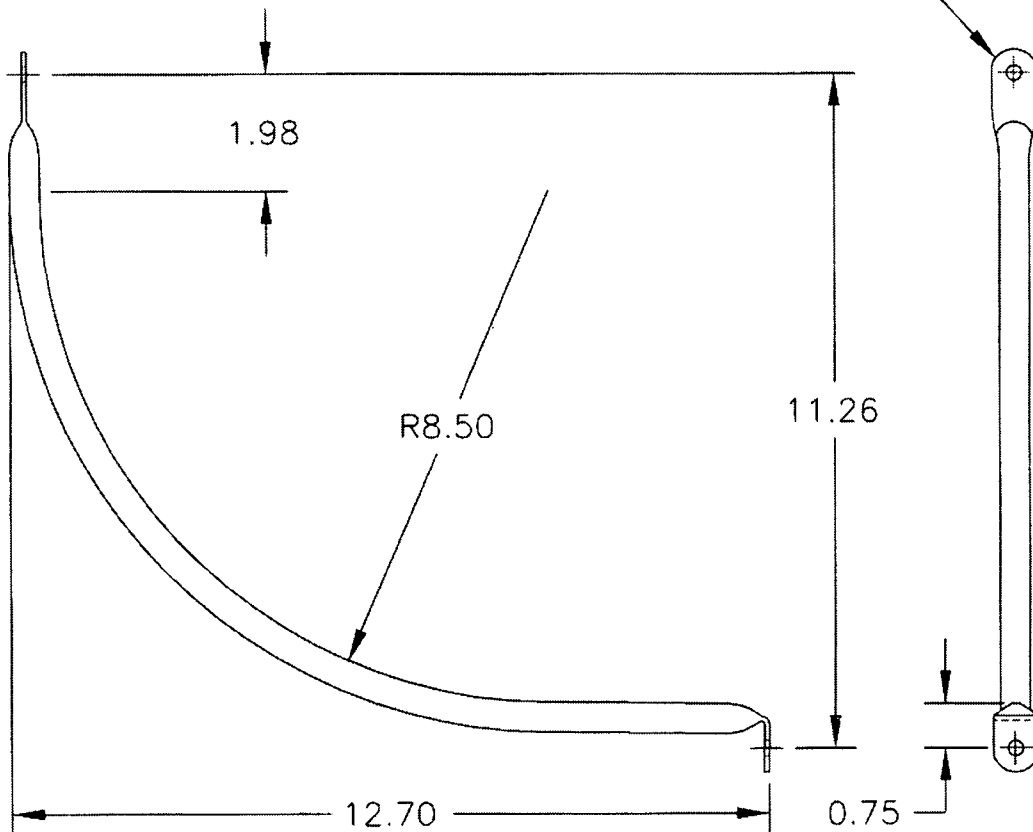
MATERIAL: AISI 304/316 SS TUBE,  $\varnothing 0.50 \times 0.035$  WALL  
ENSURE TUBE IS SEAMLESS  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3



DESIGN KE	DRAWN BY KE	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED DIA	APPROVED [Signature]	DRAWING NO. D2844	REV. A SHEET 2 OF 2
DATE 98.10.14		TITLE ARM	SCALE 1:3

RELEASED  
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-3

MATERIAL: AISI 304/316 SS TUBE,  $\phi 0.50 \times 0.035$  WALL  
ENSURE TUBE IS SEAMLESS  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

W/O  
50625

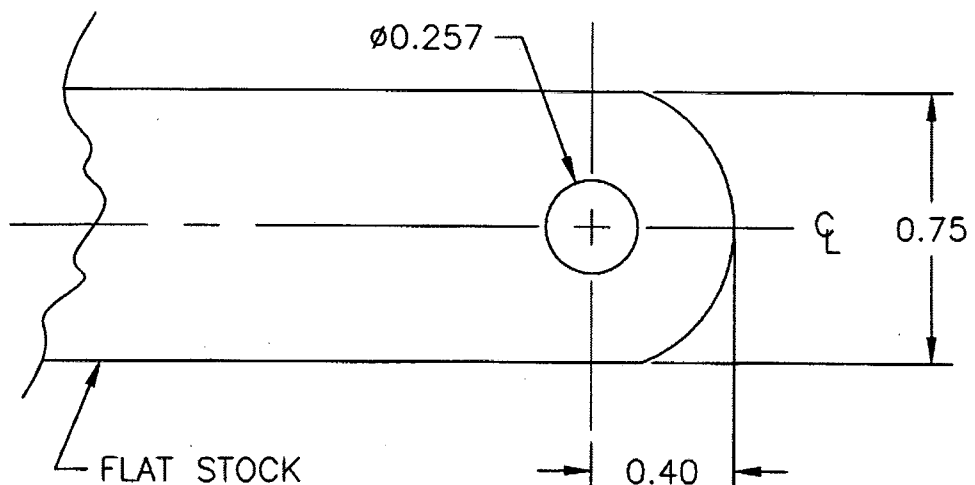
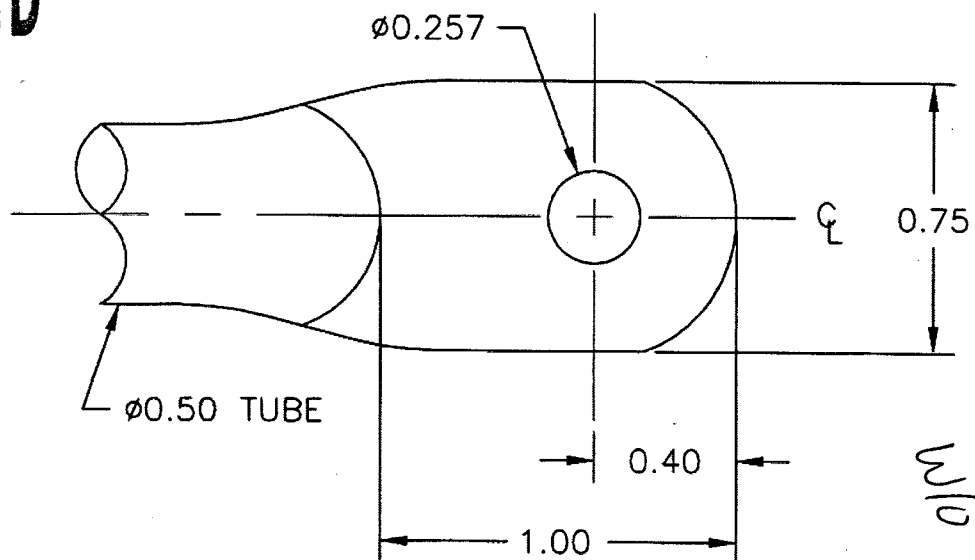


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>#1P</i> 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING  
FOR PUNCH DT8012

**RELEASED**  
98/03/06 *KE*

REFERENCE ONLY



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

